



Synthesis of a Unique Dextran Polymer-Conjugated Antibody and Horseradish Peroxidase Complex

Bahareh Zamani, Niloofar Agharezaee, Farshid Moosavi, Saeideh Zamani Koukhaloo, Parisa Yousefi and Jafar Mahmoudian *

Monoclonal Antibody Research Center, Avicenna Research Institute, ACECR, Tehran, Iran

Abstract

Background: Immunohistochemistry (IHC) is a practical technique that utilizes the specific binding between an antigen and antibody to detect and localize specific antigens in tissue and cells. The optimal sensitivity in IHC is of utmost importance to achieve reliable results even when antigens are present at low abundance on the samples. Here, a dextran polymer labeled with Horseradish Peroxidase (HRP) and an antibody to improve the sensitivity of the IHC technique was synthesized.

Methods: To this end, free thiol groups were introduced on sodium periodate-activated 30 kDa dextran using cystamine, followed by attachment of sulfo-MBS-activated goat anti-mouse antibody and sulfo-MBS-activated HRP to the activated dextran.

Results: The production of Poly-HRP Antibody (PHA) was confirmed by the appearance of a new protein band exceeding 150 kDa on Sodium Dodecyl Sulfate-Polyacrylamide Gel Electrophoresis (SDS-PAGE). Additionally, Enzyme-Linked Immunosorbent Assay (ELISA) and IHC techniques were employed to characterize PHA's functionality. The data demonstrated that PHA effectively detected target antigens in these assays.

Conclusion: The newly synthesized PHA has the potential to provide a more sensitive platform for early detection of biomarkers in IHC. Further research is needed to evaluate its cost-effectiveness.

Keywords: Antibodies, Dextran, Horseradish peroxidase, Immunohistochemistry

To cite this article: Zamani B, Agharezaee N, Moosavi F, Zamani S, Yousefi P, Mahmoudian J. Synthesis of a Unique Dextran Polymer-Conjugated Antibody and Horseradish Peroxidase Complex. *Avicenna J Med Biotech* 2025;17(3):180-185.

* **Corresponding author:**
Jafar Mahmoudian, Ph.D.,
Monoclonal Antibody Research
Center, Avicenna Research
Institute, Academic Center for
Education, Culture and Research
(ACECR), Tehran, Iran
Tel: +98 21 22432020
Fax: +98 21 22432021
E-mail:
j.mahmoudian@avicenna.ac.ir,
jafarmahmoudian@gmail.com
Received: 22 Feb 2025
Accepted: 9 Jun 2025

Introduction

During the past few decades, many investigators have attempted to increase the sensitivity of detection systems in the Immunohistochemistry (IHC) technique¹⁻³. IHC is a powerful diagnostic tool for detecting different antigens like cancer biomarkers. This technique is mostly applied in early cancer detection with applications spanning clinical diagnosis, research, and disease monitoring^{4,5}. The specific activity of enzyme-antibody conjugates directly influences the sensitivity of the IHC technique. Notably, in conventional Horseradish Peroxidase (HRP)-antibody conjugates, only three HRP molecules may be conjugated to one IgG molecule using periodate, benzo-quinone, or thiol-maleimide approaches because of the steric hindrance of the antibody^{6,7}. This steric hindrance not only restricts the number of enzymes conjugated but also influences the availability of functional groups such as

primary amines, sulfhydryls, sugars, and polysaccharides required for conjugation⁸⁻¹⁰. While this molar ratio is adequate for techniques like ELISA, achieving the high sensitivity needed for detecting targets in the low picogram to femtogram range necessitates the development of novel conjugation strategies that can overcome these steric limitations^{11,12}.

To date, different detection systems have been employed to increase the sensitivity and signal amplification in the IHC technique including Peroxidase Anti-Peroxidase complex (PAP), Labeled Avidin-Biotin (LAB), Labeled Streptavidin-Biotin (LSAB), and Avidin-Biotin Complex (ABC) methods¹³. Due to the use of peroxidase enzyme in the PAP method, false positive results might be observed¹⁴. As a result, PAP might not be suitable to tissues with high endogenous peroxidase such as bone marrow and spleen¹⁵. Regard-

ing LAB and LSAB, tissues and cells with high amounts of biotin, such as the placenta and mammary glands are susceptible to attaching to avidin/streptavidin, which results in the nonspecific staining¹⁵⁻¹⁷. In these assays, using a biotin-blocking reagent is highly recommended to prevent background¹⁸⁻²¹. Unlike LAB and LSAB in which only one conjugate is used in the detection procedure, a lattice complex in ABC is constructed to amplify the signal²²⁻²⁴. Recently, an HRP-polymer conjugate has emerged as a powerful approach for signal amplification in IHC. The HRP-polymer conjugate can attach approximately 40 moles of HRP and 11 moles of antibody molecules to one mole of Dextran polymer²⁵. Conjugation of many HRPs and antibodies to a single polymer might improve the sensitivity, efficiency, and reliability of the assay²⁶. In the current study, a novel approach to synthesize a dextran polymer-based detection system with enhanced sensitivity for IHC applications was presented. The strategy involves the development of a poly-HRP antibody conjugate through a controlled chemical process, with subsequent validation using SDS-PAGE, ELISA, and IHC. The method is summarized in a graphical abstract (Figure 1).

Materials and Methods

The production of goat anti-mouse IgG

Production, purification, and characterization of a

polyclonal antibody were achieved according to our previous experiment²⁷. Briefly, a goat was immunized with a protein G-purified mouse IgG. Freund's complete and incomplete adjuvants (Sigma-Aldrich, Burlington, MA, United States) were used to immunize the goat according to the manufacturer's instructions. To purify the goat anti-mouse IgG polyclonal antibody from goat serum, a mouse IgG-coupled Cyanogen bromide (CNBr)-activated Sepharose 4B column was prepared according to the manufacturer protocol (GE Healthcare, Chicago, Illinois, United States). Notably, to eliminate the non-specific binding of the goat anti-mouse antibody, the purified goat anti-mouse IgG was adsorbed using a human IgG column. Following the adsorption of the goat anti-mouse IgG, the presence and reactivity of the purified- and adsorbed- antibodies were assessed using SDS-PAGE and ELISA techniques, respectively. For ELISA, mouse IgG, 1 $\mu\text{g/ml}$, was coated and then blocked with 5% Bovine Serum Albumin (BSA). The purified goat anti-mouse IgG antibody was diluted in a range of 1-0.03 $\mu\text{g/ml}$. Finally, for detection, an HRP-labeled rabbit anti-goat IgG (DAKO, Glostrup, Denmark), at a dilution of 1/5000, was used and TMB (3, 3', 5, 5'-Tetramethylbenzidine) was applied as an enzyme substrate.

The production of poly HRP-Antibody (PHA) conjugate

Sixty mg of dextran (Sigma-Aldrich), with a molecular weight of 30 kDa, was dissolved in water (20

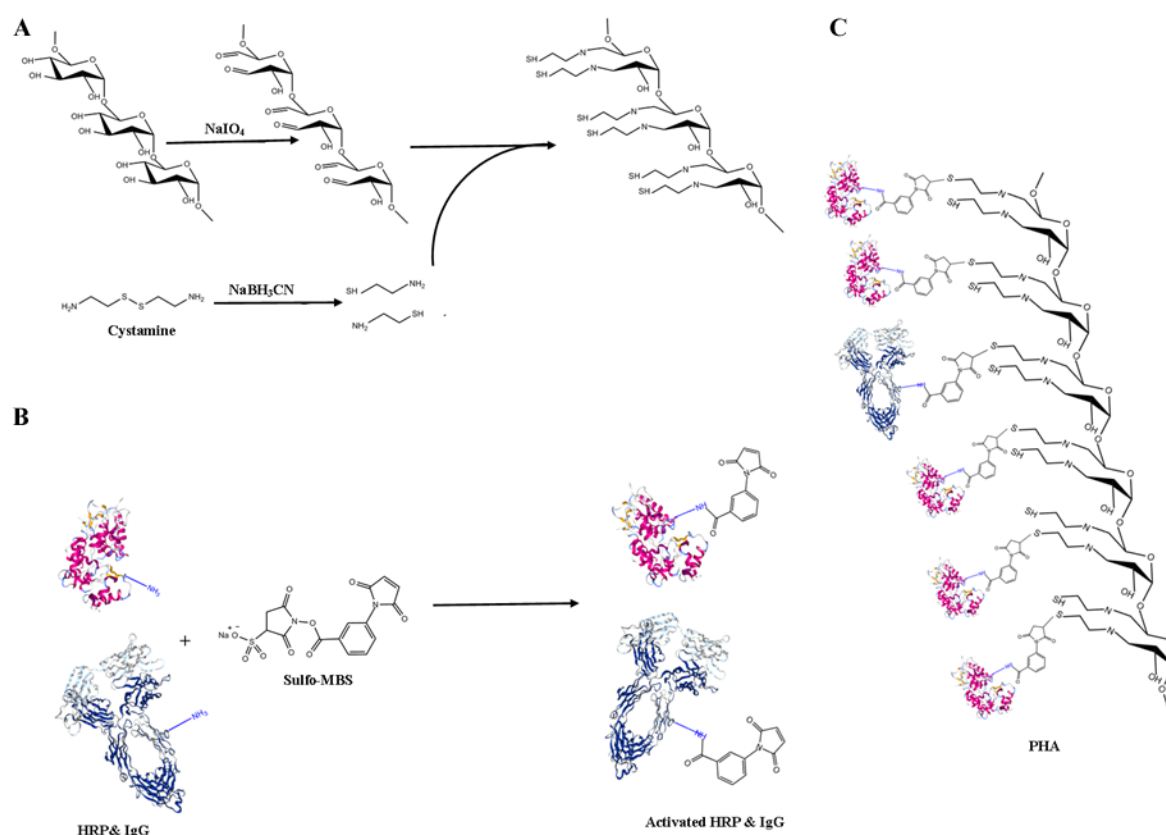


Figure 1. Schematic illustration of the PHA production. Dextran polymer was oxidized by sodium periodate and then thiolated using cystamine by schiff-base amination (A). Antibodies and HRPs were activated using sulfo-MBS linker (B). Final PHA structure (C).

mg/ml) and then oxidized with 60 mM sodium periodate at Room Temperature (RT) overnight in the dark. The solution was dialyzed against water for two days at RT. The concentration of the oxidized dextran was then determined using the phenol-sulfuric acid method. For this purpose, the activated dextran was diluted 1:500 in distilled water, and then 50 μ l of Phenol and 5 ml of sulfuric acid were added. The Optical Density (OD) of the solution was measured at 490 nm. Cystamine was used to produce free thiol groups on the oxidized dextran molecules a pH of 7.4-7.6. To achieve this, Cystamine was first reduced by 50 mM sodium cyanoborohydride to generate two distinct free thiol groups and then one mole of dextran was reacted with 100 moles of cystamine for one hr at RT. After three hours of shaking, the Schiff-base amination was reduced by 50 mM sodium cyanoborohydride for one hour. Subsequently, the thiolated dextran was dialyzed against water supplemented with 10 mM EDTA overnight at RT. To measure the production of free thiol groups, the Ellman assay was performed according to the standard protocol²⁸. HRP (Sigma-Aldrich) and the human IgG-adsorbed goat anti-mouse IgG were activated by m-maleimidobenzoyl-N-hydroxysulfosuccinimide ester (sulfo-MBS linker). Briefly, 200 μ g of sulfo-MBS was dissolved in water and then added to a mixture of 1 mg antibody, 10 mg/ml, and 1.2 mg HRP, 10 mg/ml, in Phosphate-buffered saline (PBS) for two hr with shaking at RT. The mixture of linker-activated HRP and antibody was dialyzed against PBS containing 10 mM EDTA overnight at 4°C. The final concentration of HRP-MBS and antibody-MBS were then measured at 280 nm using a spectrophotometer (Eppendorf, Bio-photometer, Hamburg, Germany). Finally, to produce a poly HRP-antibody, one mole of the thiolated dextran, 80 moles of HRP-MBS, and 20 moles of MBS-activated goat anti-mouse antibody were mixed for six hr at 4°C.

The characterization of PHA by SDS-PAGE

A mixture of MBS-activated HRP (10 μ g) and MBS-activated goat anti-mouse IgG (10 μ g) as well as PHA (10 μ g) were separately mixed in a sample buffer containing 150 mM Tris (pH=6.8), 1.2% SDS, 33% glycerol, and 0.2% bromophenol blue and then boiled for 10 min. Samples (20 μ l) were run on a 10% SDS-PAGE gel at 100 V for one hr. The gel was stained with Coomassie Blue for one hr with gentle agitation and then destained in a destaining solution until the protein bands became visible.

The functional assessment of PHA by ELISA

The reactivity of PHA against mouse IgG was evaluated by a direct ELISA. A Plate (Nunc, Roskilde, Denmark) was coated with mouse IgG, 5 μ g/ml, and then incubated at 4°C overnight. After washing three times with PBS containing by 0.1% Tween 20, the wells were blocked with 5% BSA at 37°C for two hr. The PHA was diluted in a range of 5-0.15 μ g/ml and

incubated for one hour at 37°C. For the negative control, mouse IgG antibody was omitted. The wells were washed and then Tetramethylbenzidine (TMB) was added to each well. The reaction was stopped adding 20% H₂SO₄. The Optical Density (OD) was measured at 450 nm using an ELISA reader (BioTek, Winooski, VT).

The assessment of the PHA efficiency by IHC

IHC was carried out to assess the efficiency of PHA on paraffin-embedded slides of MDA-MB-231 tumor using the chick embryo Chorioallantoic Membrane (CAM). The slides were first deparaffinized using Xylene for 5 min and then rehydrated by soaking in ethanol solutions (from 100 to 50%) step-by-step, ending with Double Distilled Water (DDW). The antigen retrieval was accomplished through a heat-induced method by incubating the slides in 10 mM citrate buffer (pH=6), at 95°C, for 30 min. Following washing with Tris-buffered saline (TBS) buffer, all slides were incubated with 3% H₂O₂ in the dark for 15 min to block endogenous peroxidase activity. Prior to the primary antibody incubation, the slides were blocked using the background blocker (DAKO) for 10 min with blocking solution. After washing, the anti-vimentin monoclonal antibody (ARI, Tehran, Iran), 10 μ g/ml, was incubated at RT, for 45 min. For signal amplification, a mouse/rabbit enhancer solution (Dako) was added to the slides for 10 min. After washing, the PHA (200 μ g/ml) were added for 45 min at RT. Finally, the DAB (diaminobenzidine) chromogen was applied for 10 min. For the negative controls, anti-vimentin monoclonal antibodies were omitted. The images were visualized using a light microscope (Olympus, Tokyo, Japan).

Results

Production of the goat anti-mouse IgG antibodies

The goat anti-mouse IgG antibody, 150 kDa, was purified from hyper-immunized goat serum (Figure 2A). Because the goat anti-mouse IgG antibodies cross-react with human IgG, the purified goat anti-mouse IgG antibody was adsorbed with human IgG to eliminate their non-specific binding (essential for IHC on human tissues) (Figure 2B). Subsequent SDS-PAGE revealed that no other extra protein bands were co-purified with the antibody (Figure 2C). The reactivity of both the non-adsorbed and human IgG-adsorbed goat anti-mouse IgG antibodies was assessed by ELISA (Figure 2D). ELISA results showed no difference in reactivity between the adsorbed and non-adsorbed antibodies.

Characterization of PHA by SDS-PAGE and ELISA

The conjugate efficacy and functional reactivity of PHA were assessed by SDS-PAGE and ELISA, respectively. Based on SDS-PAGE result, figure 3A, the appearance of new protein bands (>150 kDa) above intact antibody, human IgG-adsorbed goat anti-mouse IgG antibody, represented the conjugation of HRP and anti-

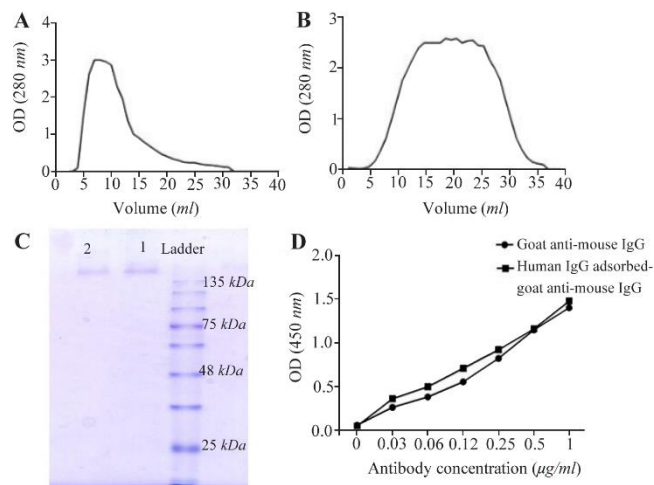


Figure 2. Antibody purification and characterization. Goat anti-mouse IgG was purified from the hyper-immunized goat serum using mouse IgG column (A) and then the goat anti-mouse IgG was cross-adsorbed against human IgG using human IgG column (B). The purity and the reactivity of both goat anti-mouse IgG (C, lane 1 in SDS-PAGE) and human IgG-adsorbed goat anti-mouse IgG (C, lane 2 in SDS-PAGE) antibodies were examined using SDS-PAGE (C) and ELISA, (D) respectively.

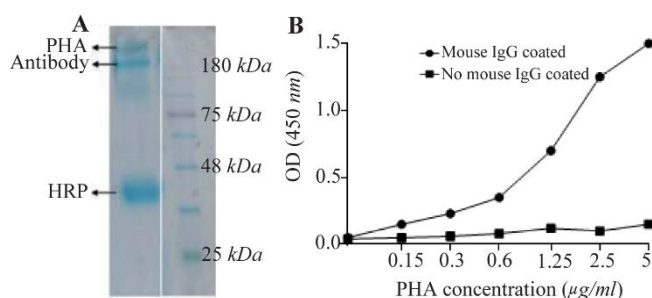


Figure 3. PHA characterization using SDS-PAGE and ELISA. SDS-PAGE analysis showed the presence of a protein bands above the intact antibody, 150 kDa, indicating the conjugation of antibody and HRP to dextran polymer (A). Using ELISA revealed that the PHA could recognized the corresponding antigen, mouse IgG (B).

body to the dextran polymer. In addition, the reactivity of PHA was investigated by ELISA (Figure 3B). The ELISA results clearly showed that the PHA was able to recognize the antigen, mouse IgG, properly.

Efficiency confirmation of PHA by IHC assay

The functionality of the PHA was evaluated using IHC, as illustrated in figure 4. In this study, vimentin antigen was targeted with a monoclonal anti-vimentin antibody applied to MDA-MB-231 tumor cells on the chick embryo Chorioallantoic Membrane (CAM). The human IgG-adsorbed anti-mouse IgG antibody of the PHA was reacted with the monoclonal anti-vimentin antibody. In the current test, in the negative control (Figure 4A) anti-vimentin monoclonal antibody was excluded, whereas in figure 4B, the anti-vimentin monoclonal antibody was included to assess the PHA's

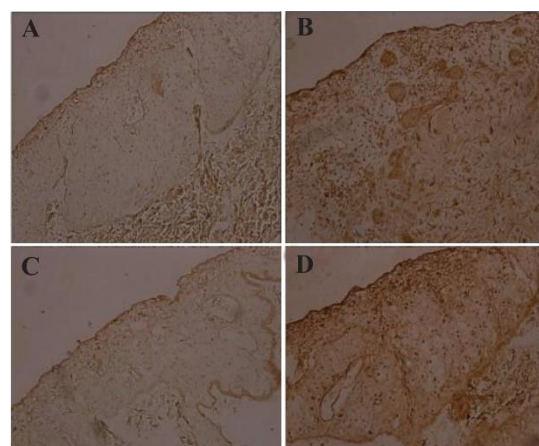


Figure 4. Evaluation of PHA functionality using IHC. The targeting of vimentin antigen with monoclonal anti-vimentin antibody on MDA-MB-231 tumor cells on chick embryo CAM was examined. Negative control without anti-vimentin antibody (A). Test sample including anti-vimentin antibody to assess PHA activity (B). Negative control using a commercial conjugate (C). Positive control with a commercial conjugate (D).

functionality in IHC. Notably, a commercial conjugate was used in both negative (Figure 4C) and positive (Figure 4D) controls to compare with the PHA results.

Discussion

IHC is the most common application of immunostaining. In IHC, antigens (proteins) are selectively identified in cells of tissue sections 5. However, this method has some limitations including low availability of antigens on the sample, antigen masking during fixation and embedding, and low antigen-antibody binding ²². Among different restrictions in the IHC method, one of the most important limitations is its low sensitivity because of limited signal production. To overcome this limitation, polymer-based conjugates have emerged for signal amplification.

One of the common complications in the IHC technique is a non-specific background resulting from the non-specific binding of conjugates ¹³. In this study, to avoid the non-specific interaction of the goat anti-mouse IgG with human IgG molecules on human tissue slides, the goat anti-mouse IgG was adsorbed by human IgG with a human IgG column. Thus, the adsorbed antibodies enabled the PHA to perform specifically in the IHC.

Heterobifunctional crosslinkers, like MBS, are used to couple molecules through amine and sulfhydryl groups. This enables specific sequential reactions of two molecules without polymerization and self-interactions ²⁹. MBS contains N-hydroxysuccinimide (NHS) and maleimide groups, which react with primary amines and sulfhydryl groups, respectively ²⁹. The advantage of MBS is that it allows selective and stable linking of antibodies and HRP's *via* surface amines, while the thiol-functionalized dextran binds to the pro-

tein-attached maleimide groups. Considering these factors in our design, any possible self-interaction between antibody and HRP molecules was prevented.

Notably, the conjugation of a distinct number of antibodies (150 *kDa*) and HRPs (45 *kDa*) to the dextran polymer (40 *kDa*) resulted in the appearance of complex molecules with high molecular weights. In our study, SDS-PAGE (Figure 3A) demonstrated the appearance of many protein bands above 150 *kDa* representing antibody-HRP-dextran complexes. This finding is in line with other investigations representing the protein bands greater than 150 *kDa* in SDS-PAGE 30; In our SDS-PAGE (Figure 3A), the 150 and 45 *kDa* protein bands indicate the un-conjugated antibodies and HRPs, respectively. In 2012, Fahimeh Charbgo *et al* developed a poly HRP-streptavidin conjugate to use in ELISA and IHC ³⁰. Although the attachment of streptavidin to the poly-HRP complexes could provide the capability to apply different antibodies in immunoassays, the main restriction is that antibodies must be biotinylated in order to be used in these tests. In addition, the streptavidin might react with endogenous biotin in tissues and result in falsely overestimated signals ³⁰.

To overcome the aforementioned problem, we conjugated the human IgG-adsorbed goat anti-mouse antibodies to poly-HRP complex in order to recognize mouse monoclonal antibodies in immunoassay experiments directly. Notably, nowadays most antibodies that interact with their respective antigens on tissue samples, are produced in mice using hybridoma technology. As a result, our conjugate could be applied to IHC methods without any further experiments, making it more convenient.

Conclusion

In the current study, an efficient and easy-to-use conjugation approach was developed to enhance sensitivity in immunostaining-based detection systems such as IHC. This aim was achieved through the thiolation of the dextran polymer by cystamine and the conjugation of activated-HRP and-antibody molecules to the SH-functionalized dextran backbone. Finally, the poly-HRP antibody conjugate (PHA) was characterized and confirmed by SDS-PAGE, ELISA, and IHC. We believe that our newly synthesized PHA could be a valuable tool for researchers working in protein/antigen detection with immunostaining techniques. Moreover, this method holds promise for broader applications in diagnostic pathology and research, potentially enabling more sensitive detection of low-abundance biomarkers and facilitating monitoring and earlier diagnosis of diseases.

Ethical Approval

All procedures conducted in this research were approved by ethical committees of Avicenna Research Institute (IR.ACECR.AVICENNA.REC.1398.030).

Acknowledgement

This research has been funded by Avicenna Research Institute (ARI). We send many appreciations to our colleagues at ARI for their support. The authors declare no conflict of interests.

Conflict of Interest

The authors declared no conflict of interest.

References

1. Su F, Luo X, Du Z, Chen Z, Liu Y, Jin X, et al. High-contrast luminescent immunohistochemistry using PEGylated lanthanide complexes. *Anal Chem* 2022 Dec 5;94(50):17587-94.
2. Fanjul-Bolado P, González-García MB, Costa-García A. Amperometric detection in TMB/HRP-based assays. *Anal Bioanal Chem* 2005;382(2):297-302.
3. von Ruhland CJ. Application of an optimized marker amplification protocol in immunohistochemistry—a valuable tool for visualizing antigenic sites of low signal strength or sparse distribution. *Biotech Histochem* 2018 Oct 3;93(7):478-84.
4. Rizk EM, Gartrell RD, Barker LW, Esancy CL, Finkel GG, Bordbar DD, et al. Prognostic and predictive immunohistochemistry-based biomarkers in cancer and immunotherapy. *Hematol Oncol Clin North Am* 2019;33(2):291-9.
5. Sukswai N, Khoury JD. Immunohistochemistry innovations for diagnosis and tissue-based biomarker detection. *Curr Hematol Malig Rep* 2019;14(5):368-75.
6. Niemeyer CM, editor. Bioconjugation protocols: strategies and methods. Springer Science & Business Media; 2008 Feb 4.
7. Wong SS. Chemistry of protein conjugation and cross-linking. CRC press; 1991 Jun 18.
8. Hnasko RM. Bioconjugation of Antibodies to Horseradish Peroxidase (HRP). *Methods Mol Biol* 2015;43-50.
9. Boorsma D, Streefkerk J. Peroxidase-conjugate chromatography isolation of conjugates prepared with glutaraldehyde or periodate using polyacrylamide-agarose gel. *J Histochem Cytochem* 1976;24(3):481-6.
10. Dhawan S. Signal amplification systems in immunoassays: implications for clinical diagnostics. *Expert Rev Mol Diagn* 2006;6(5):749-60.
11. Harlow E, Lane D. Using antibodies: a laboratory manual: CSHL Press; 1999.
12. Buchwalow IB, Böcker W. Immunohistochemistry: basics and methods. Springer Science & Business Media; 2010 Jan 26.
13. Shojaeian S, Lay NM, Zarnani AH. Detection systems in immunohistochemistry. In *Immunohistochemistry-The Ageless Biotechnology* 2018 Dec 17. London: Intech-Open.
14. Ivell R, Teerds K, Hoffman GE. Proper application of antibodies for immunohistochemical detection: antibody crimes and how to prevent them. *Endocrinology* 2014 Mar 1;155(3):676-87.

15. Mason D, Sammons R. Alkaline phosphatase and peroxidase for double immunoenzymatic labelling of cellular constituents. *J Clin Pathol* 1978;31(5):454-60.
16. Ramos-Vara J, Miller M. When tissue antigens and antibodies get along: revisiting the technical aspects of immunohistochemistry—the red, brown, and blue technique. *Vet Pathol* 2014;51(1):42-87.
17. Harley R, Gruffydd-Jones T, Day M. Non-specific labelling of mast cells in feline oral mucosa—A potential problem in immunohistochemical studies. *J Comp Pathol* 2002;127(2-3):228-31.
18. Johnson DA, Gautsch JW, Sportsman JR, Elder JH. Improved technique utilizing nonfat dry milk for analysis of proteins and nucleic acids transferred to nitrocellulose. *Gene Analysis Techniques* 1984 Jan 1;1(1):3-8.
19. Balieiro Neto G, Engracia Filho JR, Budino FE, Freitas AW, Soares WV. Effects of High-Biotin Sample Interference on Antibody Concentrations in Sandwich Immunoassays. *Vaccines (Basel)* 2023 Oct 24;11(11):1627.
20. Duhamel RC, Johnson DDA. Use of nonfat dry milk to block nonspecific nuclear and membrane staining by avidin conjugates. *J Histochem Cytochem* 1985;33(7):711-4.
21. Banerjee D, Pettit S. Endogenous avidin-binding activity in human lymphoid tissue. *J Clin Pathol* 1984;37(2):223-5.
22. Zamani AH, Moazzeni SM, Shokri F, Salehnia M, Jeddi-Tehrani M. Kinetics of murine decidual dendritic cells. *Reproduction* 2007;133(1):275-83.
23. Lakshmi Priya T, Gopinath SC, Tang TH. Biotin-streptavidin competition mediates sensitive detection of biomolecules in enzyme linked immunosorbent assay. *PLoS One* 2016 Mar 8;11(3):e0151153.
24. Hsu SM, Raine L, Fanger H. Use of avidin-biotin-peroxidase complex (ABC) in immunoperoxidase techniques: a comparison between ABC and unlabeled antibody (PAP) procedures. *J Histochem Cytochem* 1981;29(4):577-80.
25. Sabattini E, Bisgaard K, Ascani S, Poggi S, Piccioli M, Ceccarelli C, et al. The EnVision++ system: a new immunohistochemical method for diagnostics and research. Critical comparison with the APAAP, ChemMate, CSA, LABC, and SABC techniques. *J Clin Pathol* 1998;51(7):506-11.
26. Buchwalow I, Boecker W, Wolf E, Samoilova V, Tiemann M. Signal amplification in immunohistochemistry: loose-jointed deformable heteropolymeric HRP conjugates vs. linear polymer backbone HRP conjugates. *Acta Histochemica* 2013;115(6):587-94.
27. Mahmoudian J, Nazari M, Ghods R, Jeddi-Tehrani M, Ostad SN, Ghahremani MH, et al. Expression of Human Placenta-specific 1 (PLAC1) in CHO-K1 Cells. *Avicenna J Med Biotechnol* 2020;12(1):24-31.
28. Ellman GL, Courtney KDA, Andres V, Jr., Feather-Stone RM. A new and rapid colorimetric determination of acetylcholinesterase activity. *Biochem Pharmacol* 1961;7:88-95.
29. Kitagawa T, Aikawa T. Enzyme coupled immunoassay of insulin using a novel coupling reagent. *J Biochem* 1976;79(1):233-6.
30. Charbgo F, Mirshahi M, Sarikhani S, Saifi Abolhassan M. Synthesis of a unique high-performance poly-horseradish peroxidase complex to enhance sensitivity of immunodetection systems. *Biotechnol Appl Biochem* 2012;59(1):45-9.